

## ABSTRACT OF THE DISCLOSURE

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3        In a non-detachable press fit arrangement between an end portion of a  
4 metal pipe and a socket of a fitting, the socket defines an interior space and is  
5 formed with an annular anchoring groove which faces the interior space for  
6 receiving a sealing ring. The press fit arrangement includes at least one holding  
7 element secured to the socket and cold formed together with the socket, whereby  
8 the holding element at least partially penetrates the material of the end portion of  
9 the metal pipe to realize a positive fit with the metal pipe.

20250311 14:00:00